

7306

		Dart Aerospace Ltd. 1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada Tel (613) 632-5200		RBEM632V3023122-3 Job Sheet 181065 				
Part No: RBEM632V3023122-3 Job Qty: 6 ea Part Name: Hex Head Cap Screw 								
Part Weight: 0 lbs Job Created: 7/20/18 Due Date: 7/30/18 Type: SOLD Note: RBEM632V3023122 REV.1 IPP REV:A 18.07.18 NEW ISSUE DD VERF:JFS Ship Via:		Status: Scheduled Job Tracking No: Created By: Logan David Description:		Priority: High				
Bill of Materials								
Job Routing								
Op No	Operation	Qty	Start Date	Due Date	Standard Setup Run hrs Hrs	Workcenter/Supplier	Lead Time	Sign-off
90	Start up Operation	6 Ea	7/30/18	7/30/18	0.00 0.00	Start Up Machining-4		
120	Mill Conv	6 pcs	7/30/18	7/30/18	0.50 0.50	Mill Conv 2		
130	QC	6 pcs	7/30/18	7/30/18	0.00 0.00	QC2 Machining-5		
140	QC	6 pcs	7/30/18	7/30/18	0.00 0.00	QC8 Machining-5		
150	Packaging	6 pcs	7/30/18	7/30/18	0.00 0.00	Packaging3-2		
160	QC21-SA	6 Ea	7/30/18	7/30/18	0.00 0.00	QC21		
Part Op 120 - 1- MODIFY BOLT AS PER DWG 2- DEBURR Descriptions: 150 - IDENTIFY AND STOCK						181916 18-09-10 21 SEP 12 2018 9-89		
Job BOM								
Part / Item	Component Name	Quantity	Operation	Container				
91287A382	Hex Head Cap Screw	6 Ea (1 ea)	90-Start up Operation	5097723 GA052				
Job Allocations								
Operation	Component Part	Required	Inventory	Allocated				
90-Start up Operation	91287A382	6	0	0				
Part Specifications								
Specifications could not be found.								



Container No: S108288



Part: RBEM632V3023122-3

Job No: 181065

Serial No/Batch: S108288

Revision: 1

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 CANADA
 TEL.: 1 613 632-5200
 Email: sales@dartaero.com
 www.dartaerospace.com

Plex 7/20/18 8:05 AM dart.logan.david

Date: 09/06/18

 DAS
 13
 9-89

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

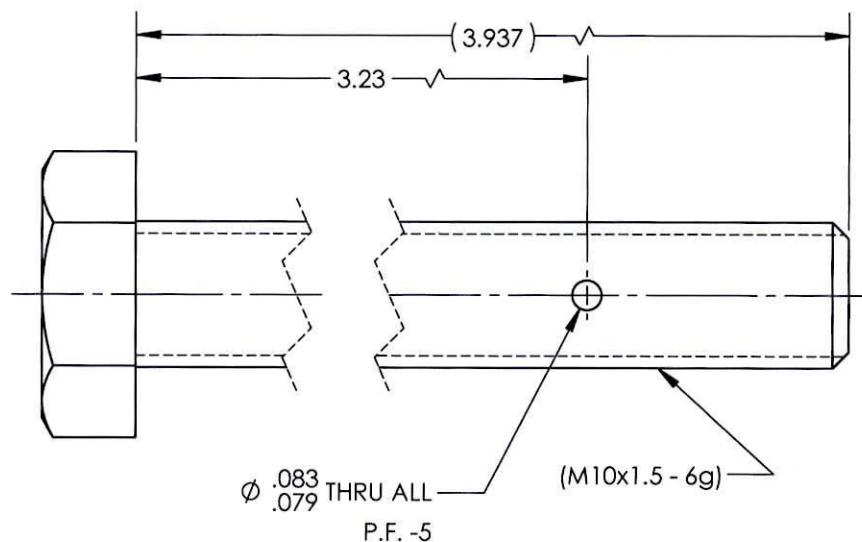
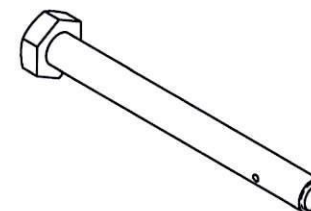
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION ☐ Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐ Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other		AGAINST DEPARTMENT/PROCESS			
Date :		Step #:		QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation				Disposition			
				Completed By			
				Lead hand / Supervisor Approval Verification			
				QC / QA Coordinator Approval			
Root Cause ☐ Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐ Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence		FAULT CATEGORY		OTHER :			

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED



(-3)

HEX HEAD CAP SCREW

DART AEROSPACE	
TITLE LOWER SERVO CONTROL AXLE EXCHANGE	
DWG NO. RBEM632V3023122-3	REV 1
MAT'L S.S.	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .005 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± 5°
	.X ± .1 SURFACES = 125/
DRAWN BY: DUERFELDT	1. BREAK ALL SHARP EDGES
CHECKED: MACKOVJAK	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
	USED ON MODEL
	H175
SCALE 2:1	DATE 3/24/2016
	SHEET 3 OF 3